

Work Order ID 116587

April-21-14 12:40:28 PM

116587

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Item ID: D3595-063-450

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Rubber Cushion

Start Date: 4/21/14 Start Qty: 25.00

Required Date: 4/28/14 Req'd Qty: 25.00

~~*25*~~
25 78

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MJS

Date: 4-04-14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-
Deburr if necessary

78 0 Jm14-04-28

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

78 0 Jm14-04-28

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS

27

9-89

14/4/29

78
Cen

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Item ID: D3595-063-450 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion
 Start Date: 4/21/14 Start Qty: 25.00 ***25*** Cust Item ID:
 Required Date: 4/28/14 Req'd Qty: 25.00 ***25*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>LG 51</u>	0.00							
130									
Packaging	Memo	0.00				78x		14-4-29	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
26
9-89

14/4/30 *[Signature]*
 14-04-29

Picklist Print

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Work Order ID: 116587

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Parent Item: D3595-063-450

D3595-063-450

Parent Item Name: Rubber Cushion

Start Date: 4/21/14

Required Date: 4/28/14

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			100	sf	732.5344	0.0196	1 4			
MNEO80S 125													
NEOPRENE SHEET 0.125													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT052		732.5344							
				115916		131.1044							
				94539		601.43							
										<u>94539</u>			

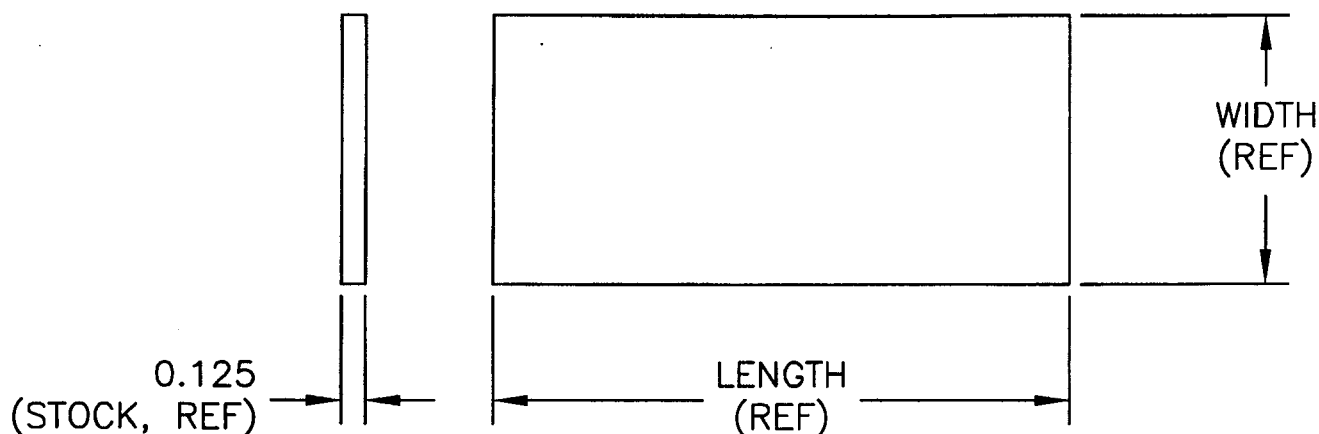
Jm 14-04-28



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION
 WIDTH LENGTH

116587 MLS
12-10-11
1404-21

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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